

FEATURES

- ▶ Smallest Encapsulated 80W Converter
- ▶ Ultra-compact 2"×1" Package
- ▶ Ultra-high Power Density 93W/in³
- ▶ Excellent Efficiency up to 92%
- ▶ Ultra-wide 4:1 Input Voltage Range
- ▶ Fully Regulated Output Voltage
- ▶ I/O Isolation 1500 VDC
- ▶ Wide Operating Ambient Temp. Range
- ▶ No Min. Load Requirement
- ▶ Very Low No Load Power Consumption
- ▶ Under-voltage, Overload/Temperature and Short Circuit Protection
- ▶ Remote On/Off Control, Output Voltage Trim
- ▶ Shielded Metal Case with Insulated Baseplate
- ▶ UL/cUL/IEC/EN 62368-1 Safety Approval & CE Marking

NEW

PRODUCT OVERVIEW

The MKW180 series is a cutting-edge 80W encapsulated isolated DC-DC converter in a compact 2"×1" package. With an impressive power density of 93W/in³ and efficiency up to 92%, it is tailored for space-sensitive applications without compromising on performance. The series features an ultra-wide 4:1 input voltage range, fully regulated outputs, and 1500 VDC I/O isolation, ensuring dependable operation in diverse and challenging environments. In addition, the MKW180 series offers a wide operating temperature range, remote On/Off control, and output voltage trim functionality. Its ultra-low no-load power consumption and comprehensive protections-including under-voltage, overload, temperature, and short circuit safeguards-ensure reliable and energy-efficient operation.

Certified to UL/cUL/IEC/EN 62368-1 standards and CE marked, the MKW180 series meets stringent global safety requirements. Available output voltage options include 5V, 12V, 15V, 24V, 48V, 54V, ±12V, and ±15V, making it an excellent choice for industrial, telecom, and other mission-critical applications demanding compact size and exceptional power performance.

Model Selection Guide

Model Number	Input Voltage (Range) VDC	Output Voltage VDC	Output Current	Input Current		Max. capacitive Load μF	Efficiency (typ.) %
				Max.	@Max. Load		
			mA	mA(typ.)	mA(typ.)		
MKW180-24S05	24 (9 ~ 36)	5	16000	3663	45	28600	91
MKW180-24S12		12	6600	3587		4950	92
MKW180-24S15		15	5300	3601		3150	92
MKW180-24S24		24	3300	3587		1250	92
MKW180-24S48		48	1670	3630		330	92
MKW180-24S54		54	1480	3620		250	92
MKW180-24D12		±12	±3300	3587		2500#	92
MKW180-24D15		±15	±2660	3614		1600#	92
MKW180-48S05		48 (18 ~ 75)	5	16000		1832	35
MKW180-48S12	12		6600	1793	4950	92	
MKW180-48S15	15		5300	1800	3150	92	
MKW180-48S24	24		3300	1793	1250	92	
MKW180-48S48	48		1670	1815	330	92	
MKW180-48S54	54		1480	1810	250	92	
MKW180-48D12	±12		±3300	1793	2500#	92	
MKW180-48D15	±15		±2660	1807	1600#	92	

For each output

Input Specifications						
Parameter		Conditions / Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (100ms. max)		24V Input Models	-0.7	---	50	VDC
		48V Input Models	-0.7	---	100	
Start-Up Threshold Voltage		24V Input Models	---	---	9	
		48V Input Models	---	---	18	
Under Voltage Lockout		24V Input Models	---	7.8	---	
		48V Input Models	---	16	---	
Start Up Time	Power Up	Nominal Vin and Constant Resistive Load	---	50	---	ms
	Remote On/Off		---	50	---	ms

Remote On/Off Control						
Parameter		Conditions	Min.	Typ.	Max.	Unit
Positive logic (Standard)	Converter On	3.5V ~ 12V or Open Circuit				
	Converter Off	0V ~ 1.2V or Short Circuit				
Negative logic (Option)	Converter On	0V ~ 1.2V or Short Circuit				
	Converter Off	3.5V ~ 12V or Open Circuit				
Positive logic Control Input Current (on)		Vctrl = 5.0V	---	0.5	---	mA
Positive logic Control Input Current (off)		Vctrl = 0V	---	-0.5	---	mA
Negative logic Control Input Current (on)		Vctrl = 0V	---	-0.5	---	mA
Negative logic Control Input Current (off)		Vctrl = 5.0V	---	0.5	---	mA
Control Common		Referenced to Negative Input				
Standby Input Current			---	---	8	mA

Output Specifications							
Parameter		Conditions / Model	Min.	Typ.	Max.	Unit	
Output Voltage Setting Accuracy			---	---	±1.0	%Vnom.	
Output Voltage Balance		Dual Output, Balanced Loads	---	---	±2.0	%	
Line Regulation		Vin=Min. to Max. @ Full Load	---	---	±0.2	%	
Load Regulation		Io=0% to 100%	---	---	±0.3	%	
Cross Regulation (Dual)		Asymmetrical Load 25% / 100% FL	---	---	±5.0	%	
Minimum Load		No minimum Load Requirement					
Ripple & Noise	0-20 MHz Bandwidth	5Vo	Measured with a 22µF MLCC	---	75	100	mV _{P-P}
		12Vo, 15Vo		---	100	125	mV _{P-P}
		±12Vo, ±15Vo		---	150	200	mV _{P-P}
		24Vo		---	250	300	mV _{P-P}
		48Vo		---	280	330	mV _{P-P}
Transient Recovery Time		25% Load Step Change ₍₂₎	---	---	500	µs	
Temperature Coefficient			---	---	±0.02	%/°C	
Trim Up / Down Range (See Page 7)		% of Nominal Output Voltage	Other Models	---	---	±10	%
			54Vo Output	---	---	+5 / -15	%
Over Load Protection		Hiccup	110	---	160	%	
Overshoot			---	---	5	%	
Short Circuit Protection		Continuous, Automatic Recovery (Hiccup Mode 0.33Hz typ.)					

General Specifications

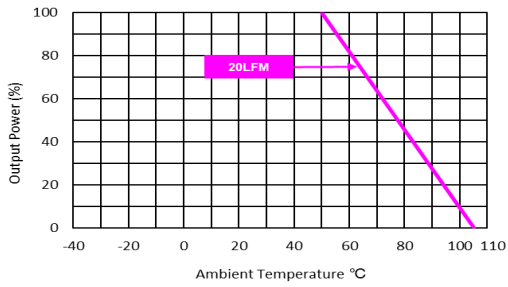
Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	60 Seconds	1500	---	---	VDC
	1 Second	1800	---	---	VDC
Isolation Voltage Input/Output to case	60 Seconds	1000	---	---	VDC
I/O Isolation Resistance	500 VDC	1000	---	---	MΩ
I/O Isolation Capacitance	100kHz, 1V	---	1500	---	pF
Switching Frequency		150	---	500 ⁽⁶⁾	kHz
MTBF(calculated)	MIL-HDBK-217F@25°C Full Load, Ground Benign	114,244			Hours
Safety Approval	UL/cUL 62368-1 recognition(UL certificate), IEC/EN 62368-1(CB-report)				

EMC Specifications

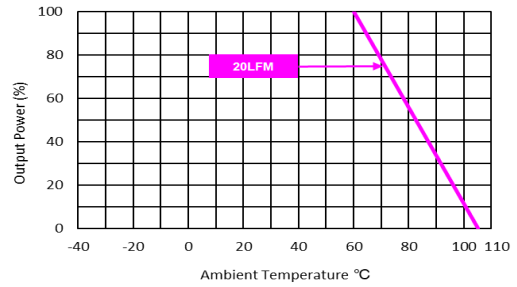
Parameter	Standards & Level			Performance
EMI ⁽⁶⁾	Conduction	EN 55032	With external components	Class A
	Radiation			
EMS ⁽⁶⁾	EN 55035			
	ESD	Direct discharge	Indirect discharge HCP & VCP	
		EN 61000-4-2 Air ± 8kV, Contact ± 6kV	Contact ± 6kV	
	Radiated immunity	EN 61000-4-3 10V/m		A
	Fast transient	EN 61000-4-4 ±2kV		A
	Surge	EN 61000-4-5 ±2kV		A
	Conducted immunity	EN 61000-4-6 10Vrms		A
PFMF	EN 61000-4-8 100A/m for Continuous; 1000 A/m for 1 s		A	

Environmental Specifications

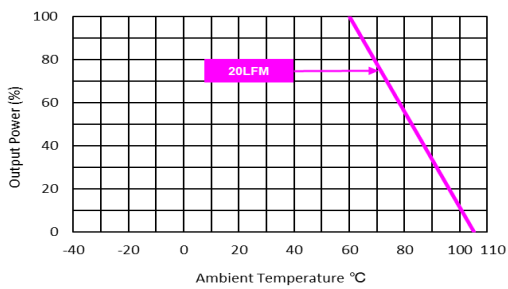
Parameter	Conditions / Model	Min.	Max.		Unit
			without Heatsink	with Heatsink	
Operating Ambient Temperature Range Nominal Vin, Load 100% Inom. (for Power Derating see relative Derating Curves)	MKWI80-24S05, MKWI80-48S05	-40	+50	+60	°C
	MKWI80-24S12, MKWI80-24S15, MKWI80-24S24 MKWI80-24D12, MKWI80-24D15, MKWI80-48S12 MKWI80-48S15, MKWI80-48S24, MKWI80-48D12 MKWI80-48D15		+60	+70	
	MKWI80-24S48, MKWI80-24S54 MKWI80-48S48, MKWI80-48S54		+55	+65	
Case Temperature		---	+105		°C
Over Temperature Protection (Case)		---	+115		°C
Storage Temperature Range		-50	+125		°C
Humidity (non condensing)		---	95		% rel. H
RFI	Six-Sided Shielded, Metal Case				
Lead Temperature (1.5mm from case for 10Sec.)		---	260		°C

Power Derating Curve


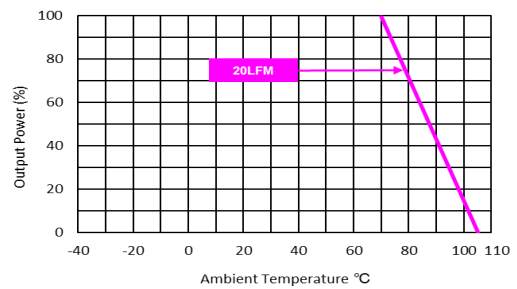
MKW180-24S05, MKW180-48S05
Derating Curve without Heatsink



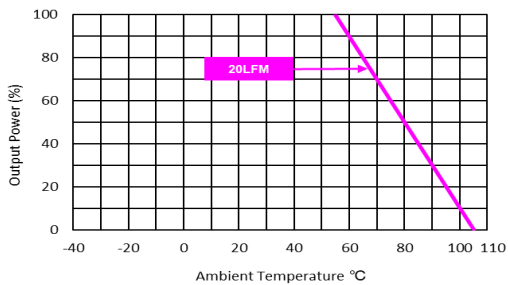
MKW180-24S05, MKW180-48S05
Derating Curve with Heatsink



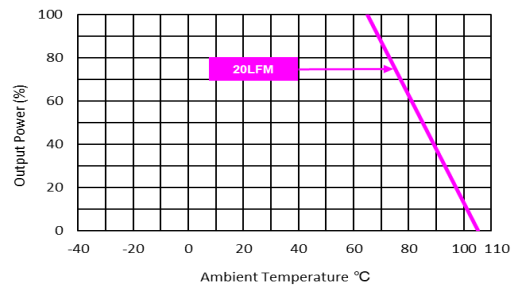
MKW180-24S12, MKW180-24S15, MKW180-24S24, MKW180-24D12
MKW180-24D15, MKW180-48S12, MKW180-48S15, MKW180-48S24
MKW180-48D12, MKW180-48D15
Derating Curve without Heatsink



MKW180-24S12, MKW180-24S15, MKW180-24S24, MKW180-24D12
MKW180-24D15, MKW180-48S12, MKW180-48S15, MKW180-48S24
MKW180-48D12, MKW180-48D15
Derating Curve with Heatsink



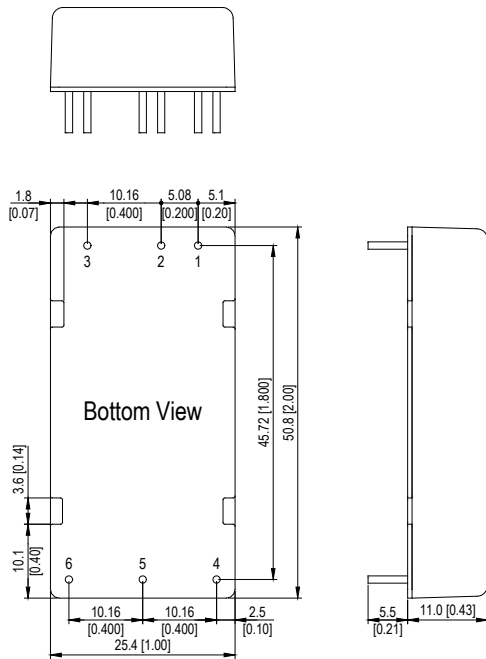
MKW180-24S48, MKW180-24S54, MKW180-48S48, MKW180-48S54
Derating Curve without Heatsink



MKW180-24S48, MKW180-24S54, MKW180-48S48, MKW180-48S54
Derating Curve with Heatsink

Notes

- 1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
- 3 We recommend to protect the converter by a slow blow fuse in the input supply line.
- 4 Other input and output voltage may be available, please contact MINMAX.
- 5 **It is necessary to parallel a capacitor across the input pins under hot-swap operation. Minimum Capacitance: 68μF/ 100V KZE.**
- 6 The external components might be required to meet EMI/EMS standard for some of test items. Please contact MINMAX for the solution in detail.
- 7 Do not exceed maximum power specification when adjusting output voltage.
- 8 Switching frequency changes depending on input and load.
- 9 Specifications are subject to change without notice.
- 10 The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

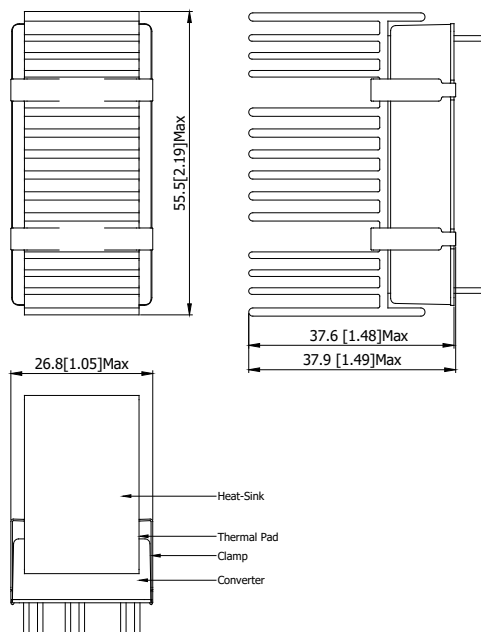
Package Specifications
Mechanical Dimensions

Pin Connections

Pin	Single Output	Dual Output	Diameter mm (inches)
1	+Vin	+Vin	∅ 1.0 [0.04]
2	-Vin	-Vin	∅ 1.0 [0.04]
3	Remote On/Off	Remote On/Off	∅ 1.0 [0.04]
4	+Vout	+Vout	∅ 1.0 [0.04]
5	-Vout	Common	∅ 1.0 [0.04]
6	Trim	-Vout	∅ 1.0 [0.04]

- ▶ All dimensions in mm (inches)
- ▶ Tolerance: X.X±0.75 (X.XX±0.03)
X.XX±0.25 (X.XXX±0.010)
- ▶ Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

Physical Characteristics

Case Size	: 50.8x25.4x11.0 mm (2.0x1.0x0.43 inches)
Case Material	: Metal With Non-Conductive Baseplate
Base Material	: FR4 PCB (flammability to UL 94V-0 rated)
Pin Material	: Copper Alloy
Potting Material	: Silicone (UL94-V0)
Weight	: 46g

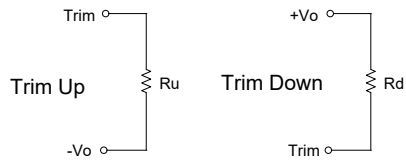
Heatsink (Option -HS)

Physical Characteristics

Heatsink Material	: Aluminum
Finish	: Black Anodized Coating
Weight	: 29.85g

- ▶ The advantages of adding a heatsink are:
 1. To improve heat dissipation and increase the stability and reliability of the DC-DC converters at high operating temperatures.
 2. To increase operating temperature of the DC-DC converter, please refer to Derating Curve.

External Output Trimming

Output can be externally trimmed by using the method shown below



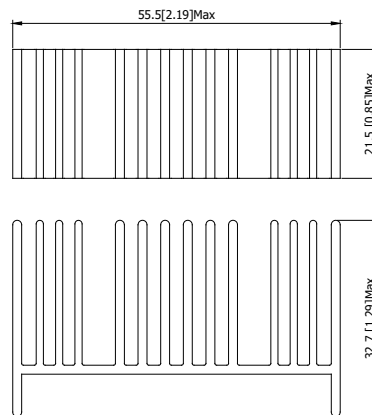
Trim Range (%)	MKW180-XXS05		MKW180-XXS12		MKW180-XXS15		MKW180-XXS24		MKW180-XXS48		MKW180-XXS54	
	Trim down (kΩ)	Trim up (kΩ)	Trim down (kΩ)	Trim up (kΩ)	Trim down (kΩ)	Trim up (kΩ)	Trim down (kΩ)	Trim up (kΩ)	Trim down (kΩ)	Trim up (kΩ)	Trim down (kΩ)	Trim up (kΩ)
1	138.88	106.87	413.55	351.00	530.73	422.77	598.66	487.14	1,194.43	920.37	3,000.15	748.65
2	62.41	47.76	184.55	157.50	238.61	189.89	267.78	218.02	540.12	414.68	1,396.97	291.83
3	36.92	28.06	108.22	93.00	141.24	112.26	157.49	128.31	322.01	246.12	862.58	139.55
4	24.18	18.21	70.05	60.75	92.56	73.44	102.34	83.46	212.96	161.84	595.39	63.41
5	16.53	12.30	47.15	41.40	63.35	50.15	69.25	56.55	147.53	111.27	435.07	17.73
6	11.44	8.36	31.88	28.50	43.87	34.63	47.19	38.61	103.91	77.56	328.19	---
7	7.79	5.55	20.98	19.29	29.96	23.54	31.44	25.79	72.75	53.48	251.85	---
8	5.06	3.44	12.80	12.37	19.53	15.22	19.62	16.18	49.38	35.42	194.59	---
9	2.94	1.79	6.44	7.00	11.41	8.75	10.43	8.70	31.20	21.37	150.06	---
10	1.24	0.48	1.35	2.70	4.92	3.58	3.08	2.72	16.66	10.14	114.43	---
11	---	---	---	---	---	---	---	---	---	---	85.29	---
12	---	---	---	---	---	---	---	---	---	---	61.00	---
13	---	---	---	---	---	---	---	---	---	---	40.44	---
14	---	---	---	---	---	---	---	---	---	---	22.82	---
15	---	---	---	---	---	---	---	---	---	---	7.56	---

Order Code Table

Standard (Positive logic)	With heatsink (Positive logic)	Negative logic	With heatsink (Negative logic)
MKW180-24S05	MKW180-24S05-HS	MKW180-24S05N	MKW180-24S05N-HS
MKW180-24S12	MKW180-24S12-HS	MKW180-24S12N	MKW180-24S12N-HS
MKW180-24S15	MKW180-24S15-HS	MKW180-24S15N	MKW180-24S15N-HS
MKW180-24S24	MKW180-24S24-HS	MKW180-24S24N	MKW180-24S24N-HS
MKW180-24S48	MKW180-24S48-HS	MKW180-24S48N	MKW180-24S48N-HS
MKW180-24S54	MKW180-24S54-HS	MKW180-24S54N	MKW180-24S54N-HS
MKW180-24D12	MKW180-24D12-HS	MKW180-24D12N	MKW180-24D12N-HS
MKW180-24D15	MKW180-24D15-HS	MKW180-24D15N	MKW180-24D15N-HS
MKW180-48S05	MKW180-48S05-HS	MKW180-48S05N	MKW180-48S05N-HS
MKW180-48S12	MKW180-48S12-HS	MKW180-48S12N	MKW180-48S12N-HS
MKW180-48S15	MKW180-48S15-HS	MKW180-48S15N	MKW180-48S15N-HS
MKW180-48S24	MKW180-48S24-HS	MKW180-48S24N	MKW180-48S24N-HS
MKW180-48S48	MKW180-48S48-HS	MKW180-48S48N	MKW180-48S48N-HS
MKW180-48S54	MKW180-48S54-HS	MKW180-48S54N	MKW180-48S54N-HS
MKW180-48D12	MKW180-48D12-HS	MKW180-48D12N	MKW180-48D12N-HS
MKW180-48D15	MKW180-48D15-HS	MKW180-48D15N	MKW180-48D15N-HS

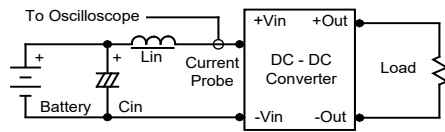
Order Code For Heatsink kit (including: Heatsink x1, Clamp x 2, Thermal Pad x1)

HS-K007

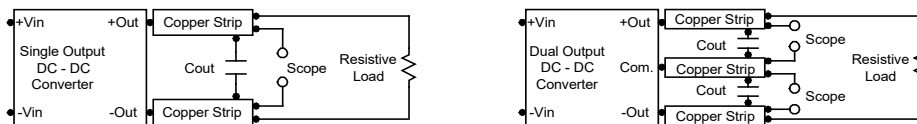


Test Setup
Input Reflected-Ripple Current Test Setup

Input reflected-ripple current is measured with an inductor L_{in} (4.7 μ H) and C_{in} (220 μ F, ESR < 1.0 Ω at 100 kHz) to simulate source impedance. Capacitor C_{in} offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is 0-500 kHz.


Peak-to-Peak Output Noise Measurement Test

Use external ceramic capacitor, please refer to the descriptions in the "Ripple & Noise" section on page 2. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.


Technical Notes
Remote On/Off

Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the -Vin terminal.

The switch can be an open collector or equivalent. A logic low is 0V to 1.2V. A logic high is 3.5V to 12V. The maximum sink current at on/off terminal during a logic low is -500 μ A. The maximum allowable leakage current of the switch at on/off terminal (3.5 to 12V) is 500 μ A.

Overload Protection

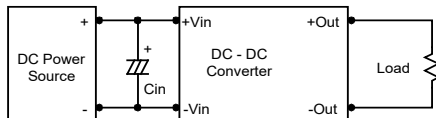
To provide protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure current limiting for an unlimited duration. At the point of current-limit inception, the unit shifts from voltage control to current control. The unit operates normally once the output current is brought back into its specified range.

Input Source Impedance

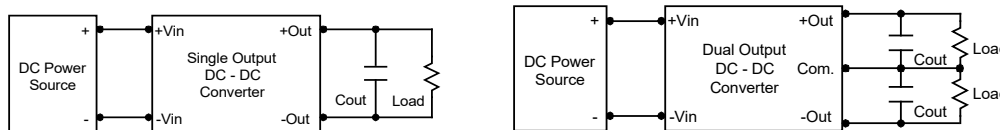
The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module.

In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup.

Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR < 1.0 Ω at 100 kHz) capacitor of a 68 μ F for the 24V and 48V devices.


Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 22 μ F capacitors at the output.


Maximum Capacitive Load

The MKW180 series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. The maximum capacitance can be found in the data sheet.

Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105 $^{\circ}$ C. The derating curves are determined from measurements obtained in a test setup.

