



**MINMAX<sup>®</sup>**

MA01H Series

Electric Characteristic Note

# MA01H Series EC Note

DC-DC CONVERTER 1W, SIP Package

## Features

- ▶ Industrial Standard SIP-7 Package
- ▶ Encapsulated 1W Converter
- ▶ Semi-regulated Output Voltage
- ▶ Very High Efficiency up to 88%
- ▶ I/O Isolation 3000VDC
- ▶ Wide Operating Ambient Temp. Range
- ▶ Short Circuit Protection
- ▶ UL/cUL 60950-1 Safety Approval



## Applications

- ▶ Distributed power architectures
- ▶ Workstations
- ▶ Computer equipment
- ▶ Communications equipment

## Product Overview

The MINMAX MA01H Series is an encapsulated 1W DC-DC converter in an industry-standard SIP-7 package, designed to deliver reliable isolated power for industrial and embedded systems. Featuring semi-regulated output voltage, high efficiency up to 88%, and reinforced 3000 VDC I/O isolation, it ensures excellent electrical separation and stable performance across a wide range of operating conditions. With short-circuit protection and a wide operating ambient temperature range, the MA01H Series provides dependable operation in demanding environments. Fully certified to UL/cUL 60950-1, it offers a safe, compact, and efficient solution for isolated bias supplies and signal interfaces.

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**Model Selection Guide**

Model Number	Input Voltage (Range)	Output Voltage	Output Current	Input Current		Load Regulation	Reflected Ripple	Max. capacitive Load	Efficiency (typ.)
				Max.	@No Load				@Max. Load
	VDC	VDC	mA	mA(typ.)	mA(typ.)	% (max.)	mA(typ.)	μF	%
MA01-05S05H	5 (4.5 ~ 5.5)	5	200	238	30	6.2	11	220	84
MA01-05S09H		9	110	229		5.5			86.5
MA01-05S12H		12	84	231		5.5			87
MA01-05S15H		15	67	230		5			87.5
MA01-12S05H	12 (10.8 ~ 13.2)	5	200	99	12	5	5	220	84
MA01-12S09H		9	110	96		3.3			86
MA01-12S12H		12	84	95		3.6			88
MA01-12S15H		15	67	95		2.9			88
MA01-24S05H	24 (21.6 ~ 26.4)	5	200	50	11	5	4.7	220	84
MA01-24S09H		9	110	48		3.5			86.5
MA01-24S12H		12	84	48		3.5			87.5
MA01-24S15H		15	67	48		3			87.5

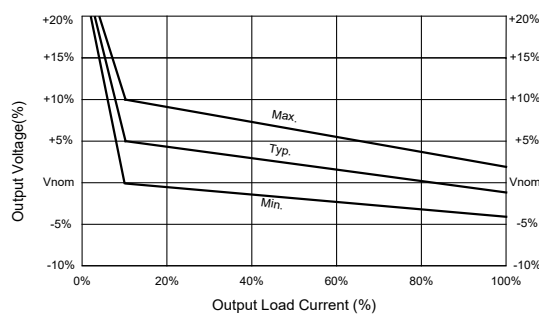
\*Please refer to the attached graph for the minimum load value.

**Input Specifications**

Parameter	Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (1 sec. max.)	5V Input Models	-0.7	---	9	VDC
	12V Input Models	-0.7	---	18	
	24V Input Models	-0.7	---	30	
Input Voltage Range	5V Input Models	4.5	5	5.5	VDC
	12V Input Models	10.8	12	13.2	
	24V Input Models	21.6	24	26.4	
Input Filter	All Models	Internal Capacitor			

**Output Specifications**

Parameter	Conditions	Min.	Typ.	Max.	Unit
Line Regulation	For Vin Change of 1%	---	±1.05	±1.2	%
Load Regulation	Io=20% to 100%	See Model Selection Guide			
Ripple & Noise	0-20 MHz Bandwidth	---	30	60	mV <sub>P-P</sub>
Temperature Coefficient		---	±0.01	±0.02	%/°C
Short Circuit Protection	0.5 Second Max., Automatic Recovery				

**Output Voltage Tolerance**


### General Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	60 Seconds	3000	---	---	VDC
I/O Isolation Test Voltage	Flash tested for 1 Second	3300	---	---	V <sub>PK</sub>
I/O Isolation Resistance	1000 VDC	10	---	---	GΩ
I/O Isolation Capacitance	100kHz, 1V	30	60	120	pF
Switching Frequency		50	100	120	kHz
MTBF (calculated)	MIL-HDBK-217F@25°C, Ground Benign	2,262,443	---	---	Hours
Safety Approvals	UL/cUL 60950-1 recognition(CSA certificate)				

### Environmental Specifications

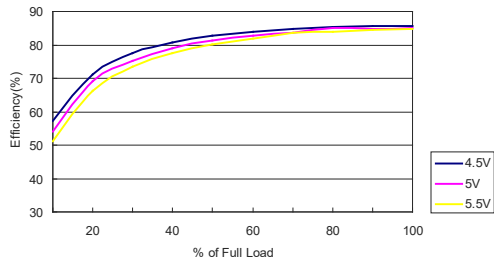
Parameter	Min.	Max.	Unit
Operating Ambient Temperature Range (For Power Derating see relative Derating Curve)	-40	+85	°C
Case Temperature	---	+105	°C
Storage Temperature Range	-50	+125	°C
Humidity (non condensing)	---	95	% rel. H
Lead Temperature (1.5mm from case for 10Sec.)	---	260	°C

### Notes

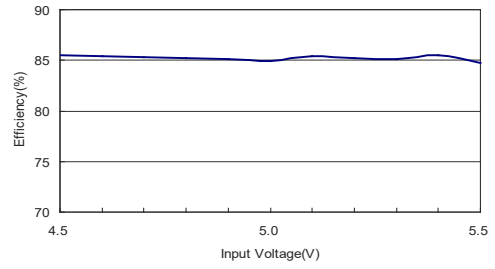
- 1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Please do not operate the product without a minimum load condition.
- 3 We recommend to protect the converter by a slow blow fuse in the input supply line.
- 4 Other input and output voltage may be available, please contact MINMAX.
- 5 Specifications are subject to change without notice.
- 6 The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

**Characteristic Curves**

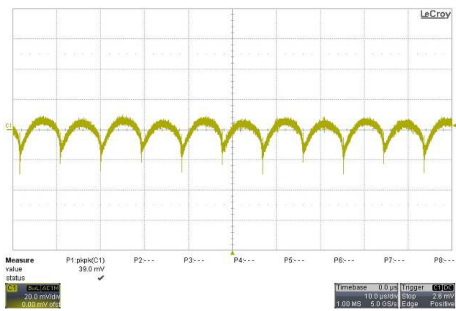
All test conditions are at 25°C The figures are identical for MA01-05S05H



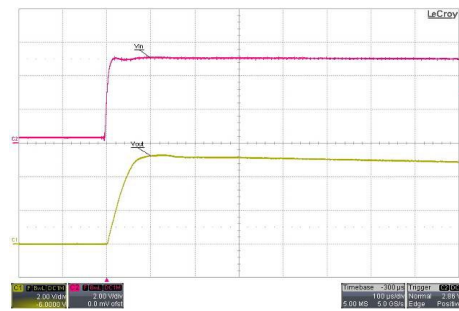
Efficiency Versus Output Current



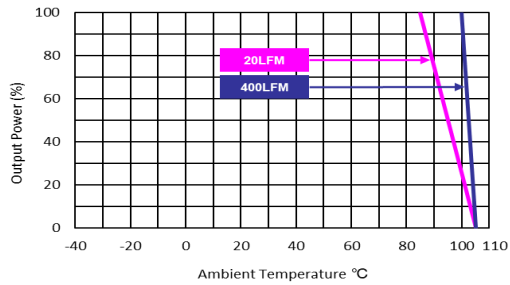
Efficiency Versus Input Voltage  
Full Load



Typical Output Ripple and Noise  
 $V_{in} = V_{in\ nom}$ ; Full Load



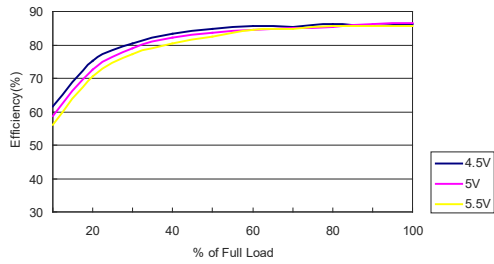
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in} = V_{in\ nom}$ ; Full Load



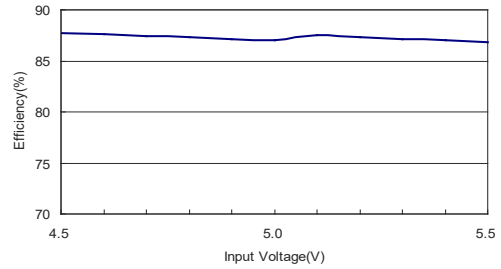
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in} = V_{in\ nom}$

**Characteristic Curves**

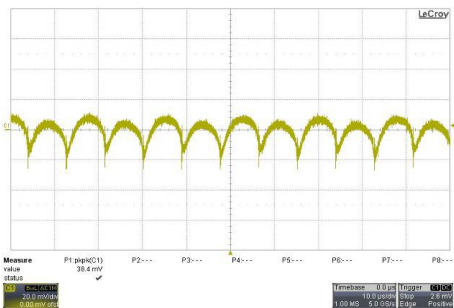
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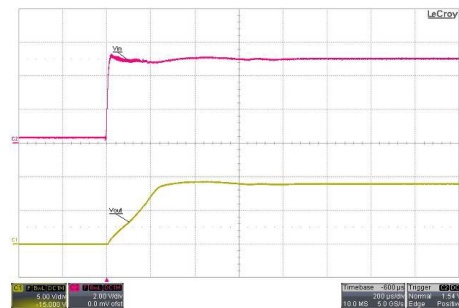
Efficiency Versus Output Current



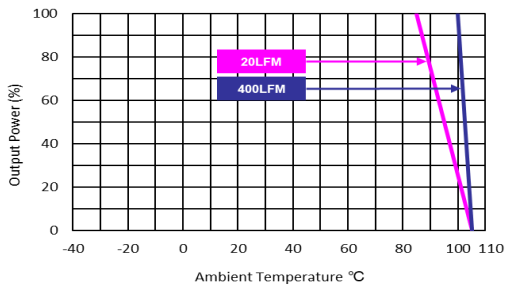
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



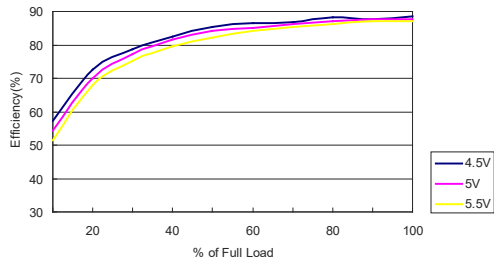
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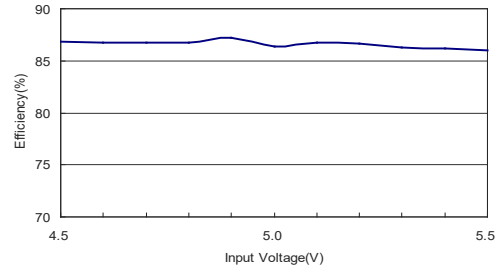
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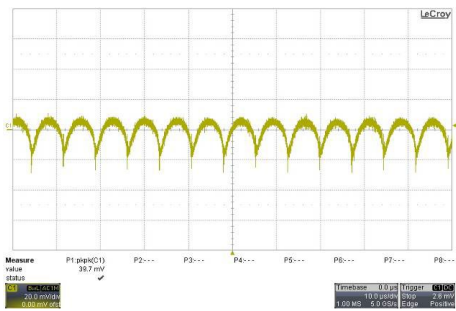
All test conditions are at 25°C The figures are identical for MA01-05S12H



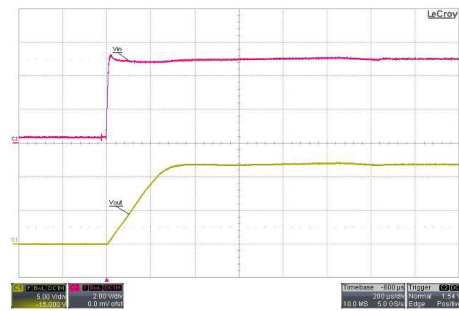
Efficiency Versus Output Current



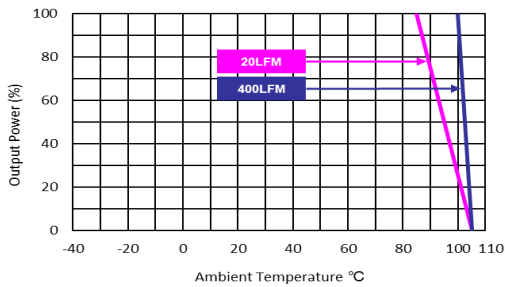
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



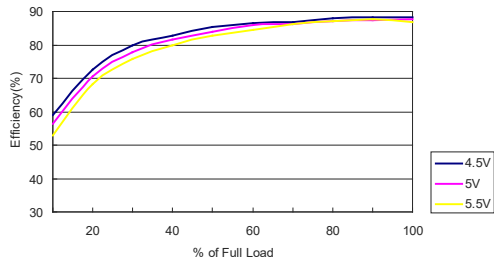
Typical Input Start-Up and Output Rise Characteristic  
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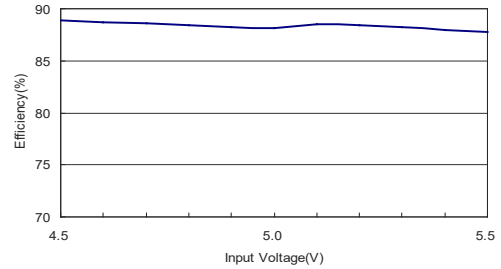
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**Characteristic Curves**

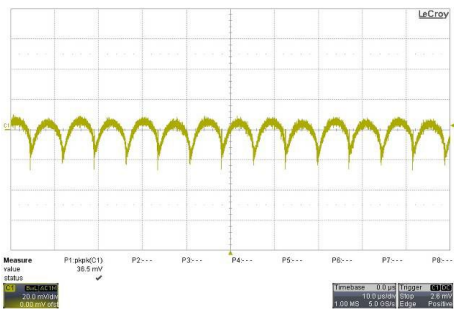
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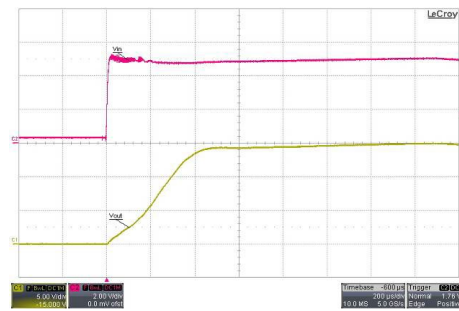
Efficiency Versus Output Current



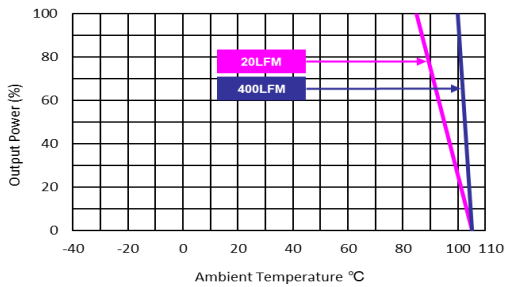
Efficiency Versus Input Voltage  
Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



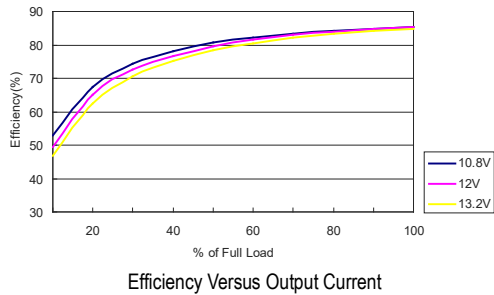
Typical Input Start-Up and Output Rise Characteristic  
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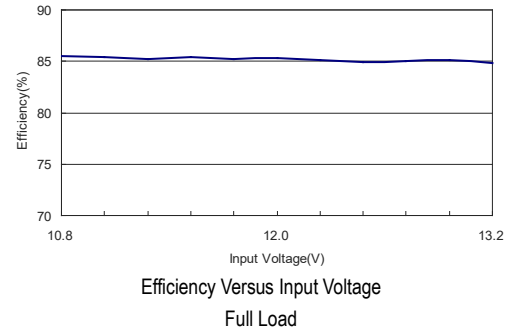
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 $V_{in}=V_{in\ nom}$

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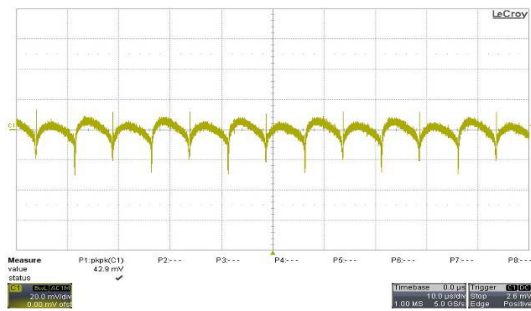
All test conditions are at 25°C The figures are identical for MA01-12S05H



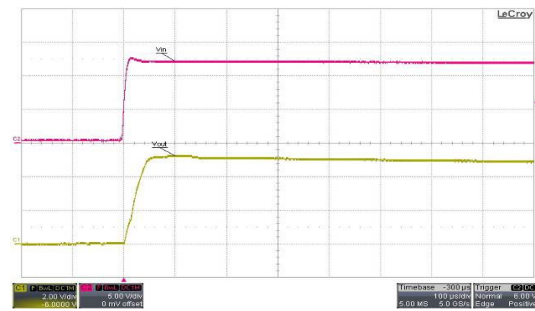
Efficiency Versus Output Current



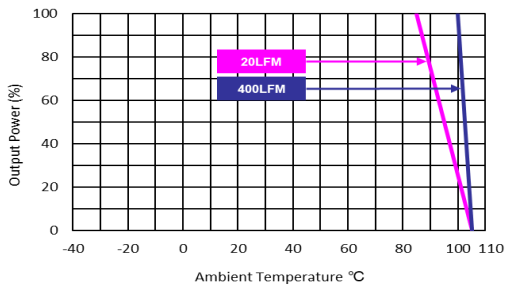
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



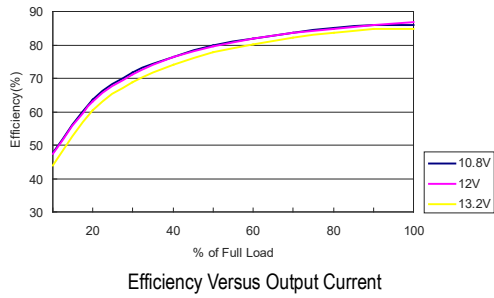
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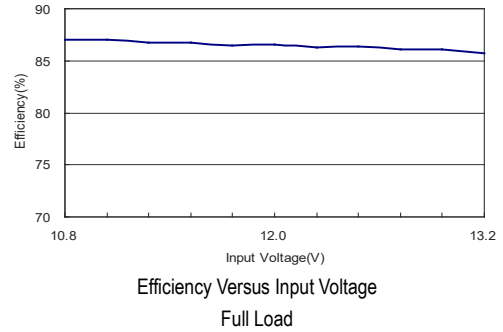
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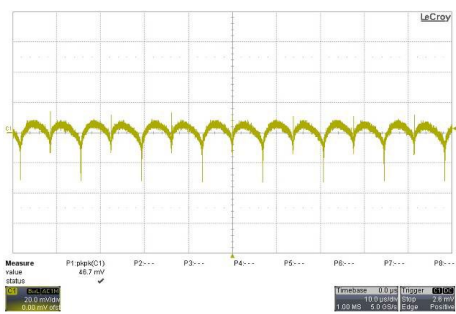
All test conditions are at 25°C The figures are identical for MA01-12S09H



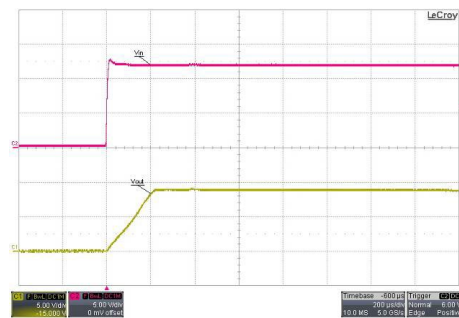
Efficiency Versus Output Current



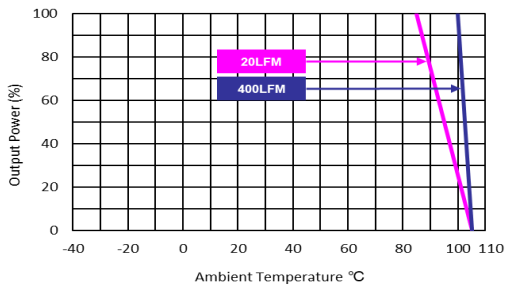
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



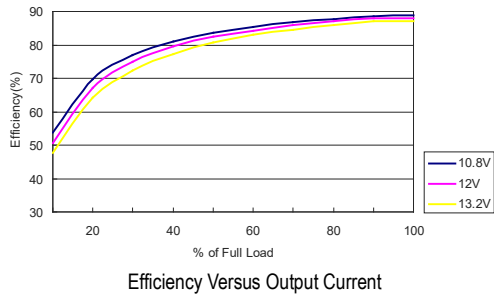
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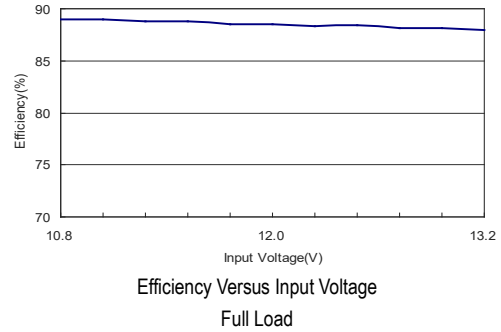
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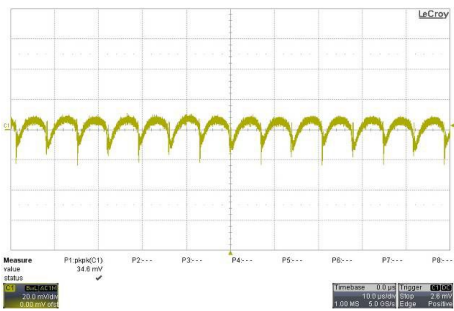
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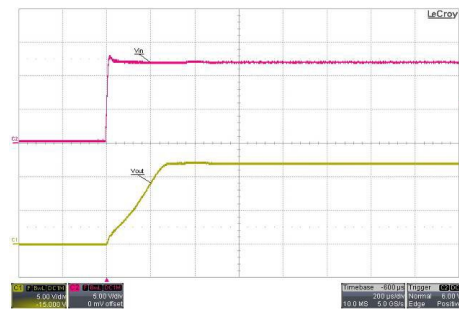
Efficiency Versus Output Current



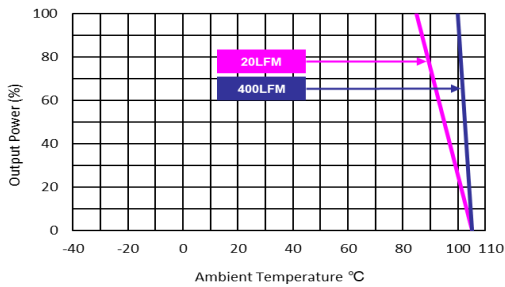
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in nom}$ ; Full Load



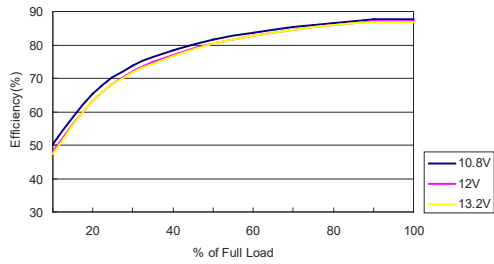
Typical Input Start-Up and Output Rise Characteristic  
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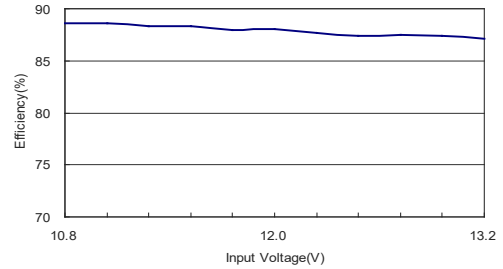
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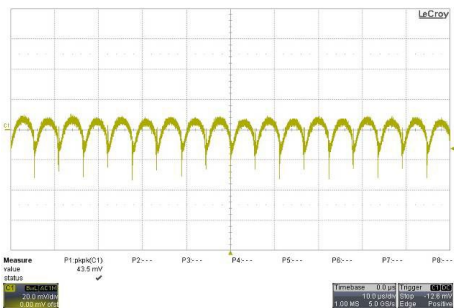
All test conditions are at 25°C The figures are identical for MA01-12S15H



Efficiency Versus Output Current



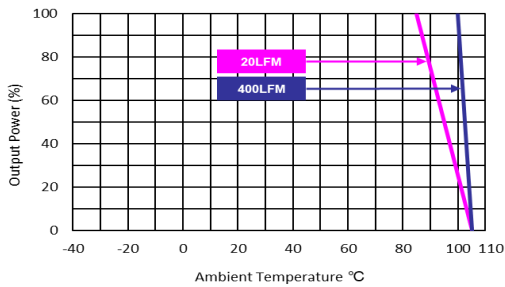
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
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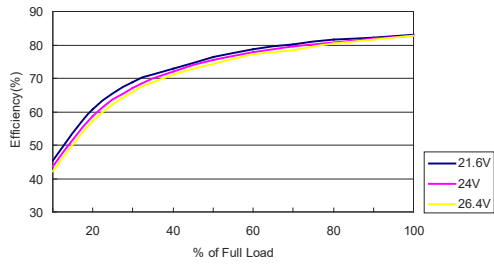
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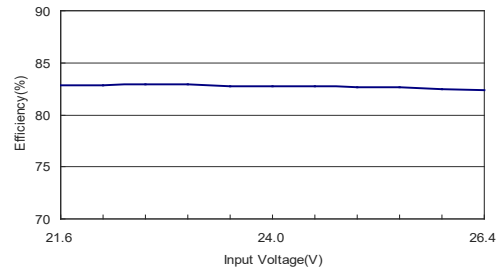
Derating Output Current Versus Ambient Temperature and Airflow  
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**Characteristic Curves**

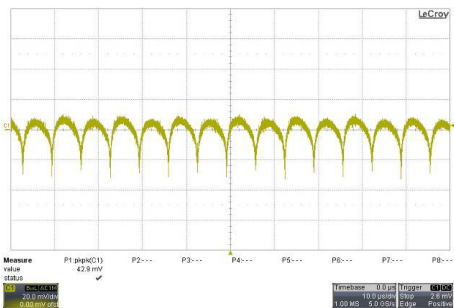
All test conditions are at 25°C The figures are identical for MA01-24S05H



Efficiency Versus Output Current



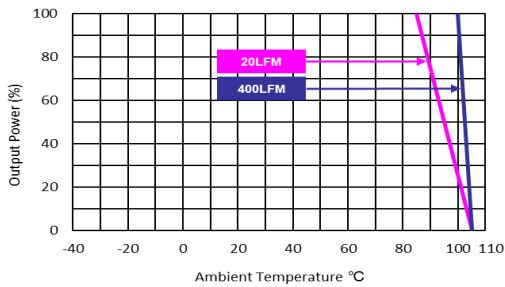
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



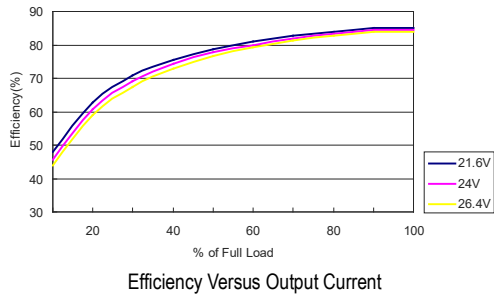
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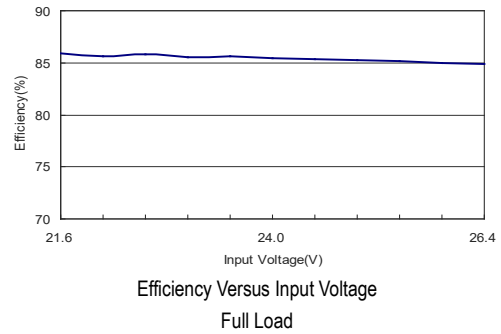
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**Characteristic Curves**

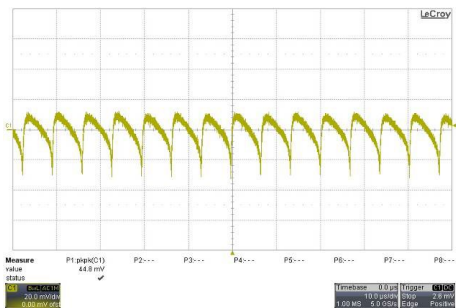
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Efficiency Versus Output Current



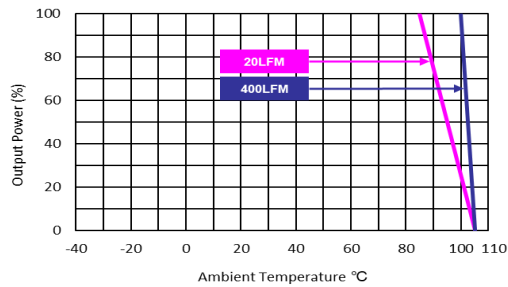
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
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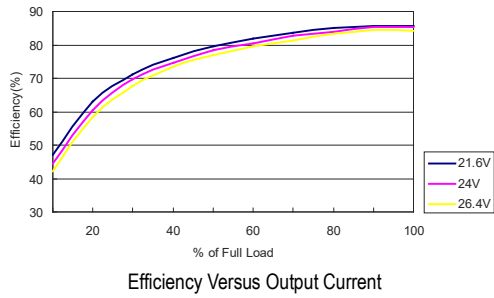
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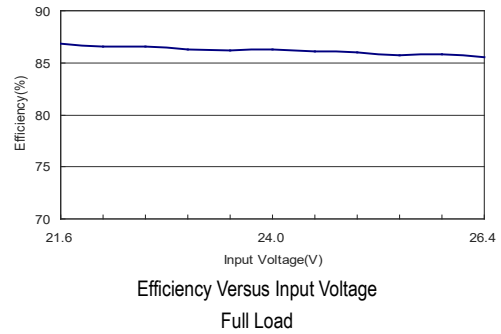
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**Characteristic Curves**

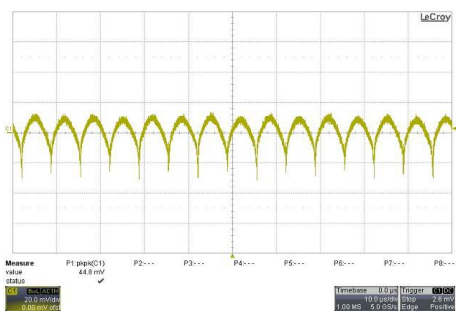
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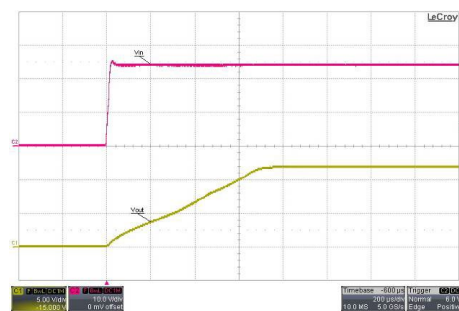
Efficiency Versus Output Current



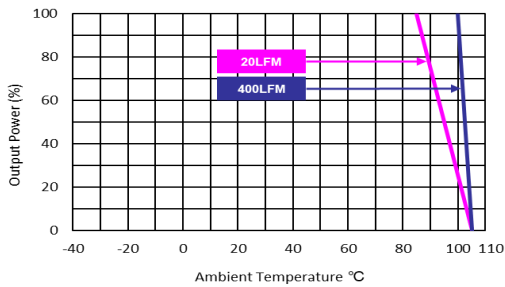
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
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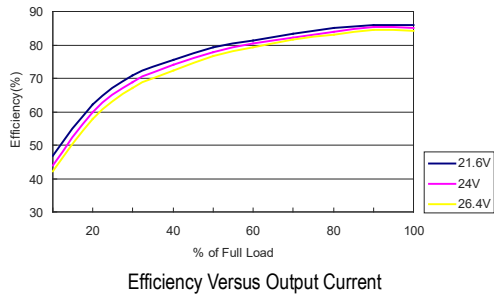
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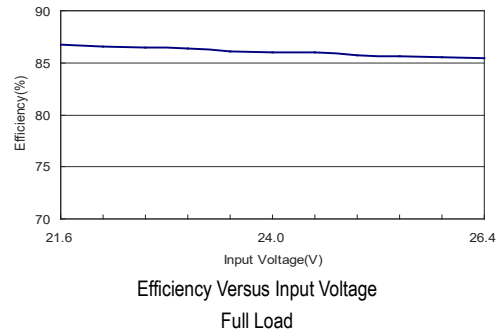
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**Characteristic Curves**

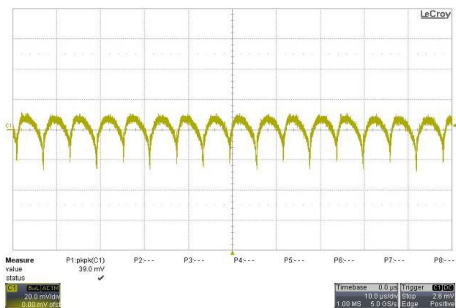
All test conditions are at 25°C The figures are identical for MA01-24S15H



Efficiency Versus Output Current



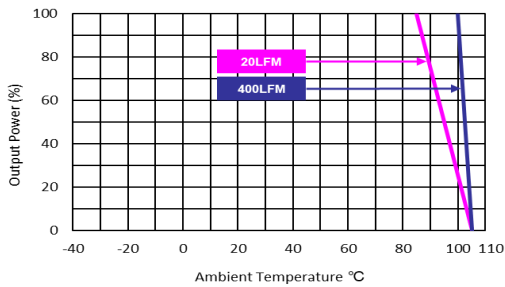
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in nom}$ ; Full Load



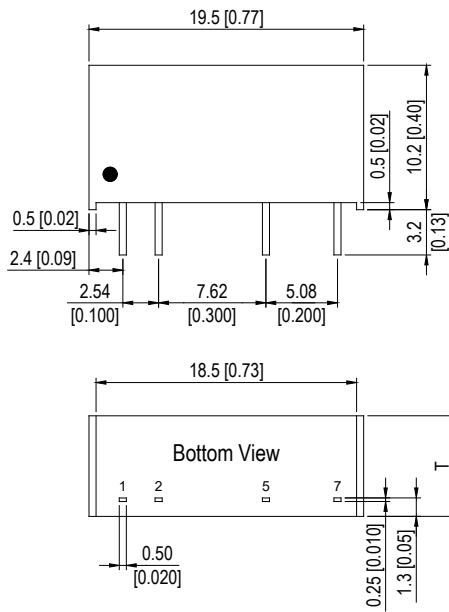
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in nom}$ ; Full Load



Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in nom}$

### Package Specifications

#### Mechanical Dimensions



#### Pin Connections

Pin	Function
1	+Vin
2	-Vin
5	-Vout
7	+Vout

T=6.1(0.24) for 5V & 12V Input Models

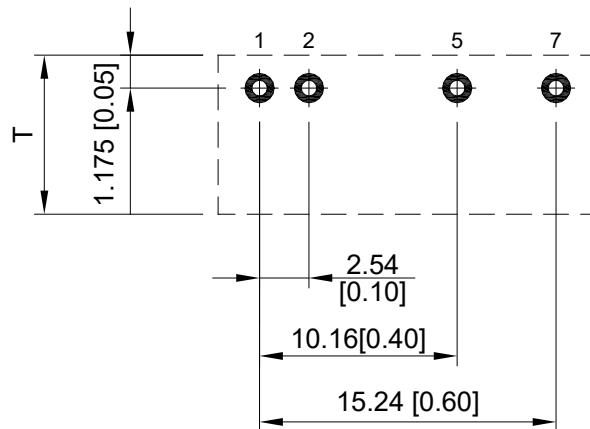
T=7.1(0.28) for 24V Input Models

- ▶ All dimensions in mm (inches)
- ▶ Tolerance: X.X±0.25 (X.XX±0.01)  
X.XX±0.13 (X.XXX±0.005)
- ▶ Pins ±0.05(±0.002)

### Physical Characteristics

Case Size (5V & 12V Input)	: 19.5x6.1x10.2mm (0.77x0.24x0.40 inches)
Case Size (24V Input)	: 19.5x7.1x10.2mm (0.77x0.28x0.40 inches)
Case Material	: Plastic resin (flammability to UL 94V-0 rated)
Pin Material	: Alloy 42
Weight (5V & 12V Input)	: 2.2g
Weight (24V Input)	: 2.6g

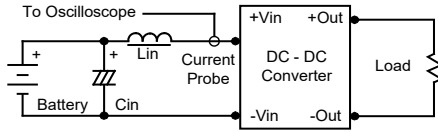
### Recommended Pad Layout



## Test Setup

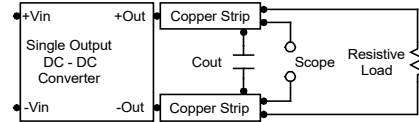
### Input Reflected-Ripple Current Test Setup

Input reflected-ripple current is measured with an inductor  $L_{in}$  ( $10\mu H$ ) and  $C_{in}$  ( $1\mu F$ ,  $ESR < 1.0\Omega$  at  $100\text{ kHz}$ ) to simulate source impedance. Capacitor  $C_{in}$ , offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is  $0\text{-}500\text{ kHz}$ .



### Peak-to-Peak Output Noise Measurement Test

Use a  $C_{out}$   $0.33\mu F$  ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is  $0\text{-}20\text{ MHz}$ . Position the load between  $50\text{ mm}$  and  $75\text{ mm}$  from the DC-DC Converter.



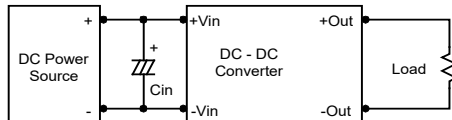
## Technical Notes

### Maximum Capacitive Load

The MA01H series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. For optimum performance we recommend  $220\mu F$  maximum capacitive load for devices. The maximum capacitance can be found in the data sheet.

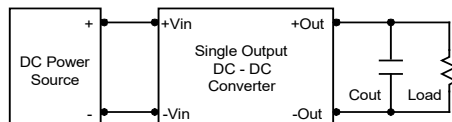
### Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is commended to use a good quality low Equivalent Series Resistance ( $ESR < 1.0\Omega$  at  $100\text{ kHz}$ ) capacitor of a  $2.2\mu F$  for the  $5V$  input devices, a  $1.0\mu F$  for the  $12V$  input devices and a  $0.47\mu F$  for the  $24V$  devices.



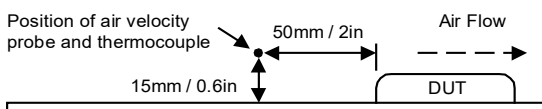
### Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use  $1.0\mu F$  capacitors at the output.



### Thermal Considerations

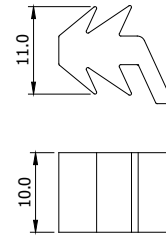
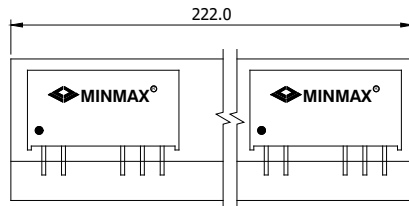
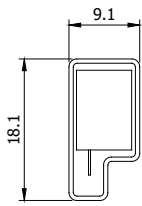
Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below  $105^{\circ}C$ . The derating curves are determined from measurements obtained in a test setup.



**Packaging Information for Tube**

Tube

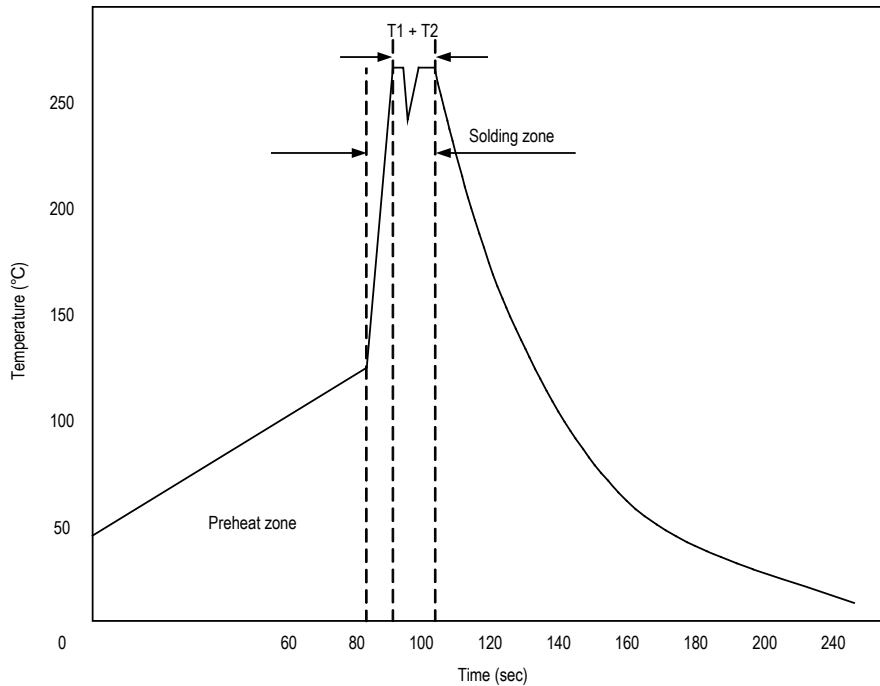
Plug



Unit: mm  
10 PCS per TUBE

**Wave Soldering Considerations**

Lead free wave solder profile



Zone	Reference Parameter
Preheat	Rise temp. speed : 3°C/sec max.
zone	Preheat temp. : 100~130°C
Actual	Peak temp. : 250~260°C
heating	Peak time(T1+T2) : 4~6 sec

**Hand Welding Parameter**

Reference Solder: Sn-Ag-Cu : Sn-Cu : Sn-Ag

Hand Welding: Soldering iron : Power 60W

Welding Time: 2~4 sec

Temp.: 380~400°C

**Part Number Structure**

<b>M</b>	<b>A</b>	<b>01</b>	-	<b>05</b>	<b>S</b>	<b>05</b>	<b>H</b>
Package Type SIP-7	Output Power 1 Watt	Input Voltage Range			Output Quantity S: Single	I/O Isolation Voltage 3000 VDC	
		05: 4.5 ~ 5.5 VDC 12: 10.8 ~ 13.2 VDC 24: 21.6 ~ 26.4 VDC				05: 5 VDC 09: 9 VDC 12: 12 VDC 15: 15 VDC	

**MTBF and Reliability**

The MTBF of MA01H series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25°C, Ground Benign.

Model	MTBF	Unit
MA01-05S05H	5,301,524	Hours
MA01-05S09H	3,944,773	
MA01-05S12H	2,857,143	
MA01-05S15H	2,343,292	
MA01-12S05H	5,333,334	
MA01-12S09H	3,962,358	
MA01-12S12H	2,865,330	
MA01-12S15H	2,348,796	
MA01-24S05H	4,901,961	
MA01-24S09H	3,838,771	
MA01-24S12H	2,737,850	
MA01-24S15H	2,262,443	